



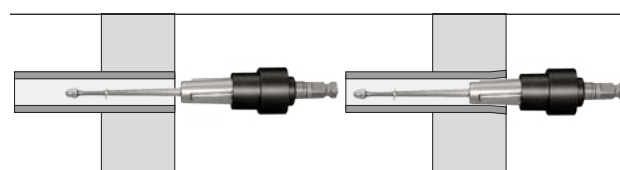
TACK Conical expanders series

TACK - Aufweitegerät zum Kegelaufweiten von Rohren
 TACK - rozwalcówki do rozwalcowywania stożkowego



ID	[inch]	[mm]
Min	0,315"	8
Max	1,969"	50

OD	[inch]	[mm]
Min	0,374"	9,5
Max	2"	50,8



TACK - rolling condenser tube expanders. Conical expanders to expand the tube on the short length before welding.

TACK - Aufweitegerät zum Kegelaufweiten von Rohren vor dem Schweissvorgang zwecks Zentrierung und Befestigung an den Siebböden.

TACK - rozwalcówka do rozwalcowywania stożkowego rur przed spawaniem w celu wyśrodkowania i przymocowania do dna sitowego.

Min. Expansion		Max. Expansion		Tool	Rolls	Mandrel	Mandrel Square		Recommended motor	
[mm]	[inch]	[mm]	[inch]				[mm]	[inch]	AIR	ELECTRIC
7,9	0,311	9,5	0,374	TRE-797	R-797	M-797	9,5	3/8	K20-1800	TesMini 2 with HT-0
8,9	0,350	10,4	0,409	TRE-801	R-1	M-1	9,5	3/8	K20-1800	TesMini 2 with HT-0
9,4	0,370	11,4	0,449	TRE-805	R-3	M-2	9,5	3/8	K20-1800	TesMini 2 with HT-0
11,0	0,433	13,6	0,535	TRE-811	R-5	M-5	9,5	3/8	K20-1800	TesMini 2 with HT-0
11,8	0,465	14,3	0,563	TRE-815	R-6	M-6	9,5	3/8	K20-1800	TesMini 2 with HT-0
12,2	0,480	14,8	0,583	TRE-819	R-7	M-6	9,5	3/8	K20-1800	TesMini 2 with HT-0
13,6	0,535	16,3	0,642	TRE-823	R-9	M-8	9,5	3/8	K20-1800	TesMini 2 with HT-0
15,3	0,602	18,4	0,724	TRE-831	R-12	M-9	9,5	3/8	K20-550	TesMini 2 with DU-0
16,1	0,634	19,2	0,756	TRE-833	R-13	M-10	9,5	3/8	K20-550	TesMini 2 with DU-0
17,8	0,701	21,1	0,831	TRE-843	R-16	M-12	9,5	3/8	K20-550	TesMini 2 with DU-0
19,6	0,772	23,1	0,909	TRE-849	R-18	M-13	9,5	3/8	K20-550	TesMini 2 with DU-0
21,0	0,827	24,5	0,965	TRE-855	R-21	M-13	9,5	3/8	K50-1250	TesMini 2 with DU-0
23,5	0,925	27,2	1,071	TRE-863	R-24	M-15	12,7	1/2	K50-1250	TesMini 2 with DU-0
25,5	1,004	29,2	1,150	TRE-871	R-28	M-17	12,7	1/2	K50-1250	TesMini 2 with DU-0
27,8	1,094	31,6	1,244	TRE-881	R-32	M-18	12,7	1/2	K50-1250	TesMini 2 with DU-0
29,0	1,142	32,9	1,295	TRE-885	R-34	M-20	12,7	1/2	K50-600	TesMini 2 with DU-0
31,7	1,248	35,6	1,402	TRE-895	R-37	M-21	12,7	1/2	K50-600	TesMini 2 with DU-0
32,8	1,291	38,0	1,496	TRE-899	R-38	M-22	12,7	1/2	K50-600	TesMini 2 with DU-1
36,3	1,429	42,4	1,669	TRE-1750-12	R-44	M-90	19,1	3/4	K60-900	TesMini 2 with DU-1
39,0	1,535	45,7	1,799	TRE-2000-8	R-48	M-91	19,1	3/4	K60-900	TesMini 2 with DU-1
41,0	1,614	48,3	1,902	TRE-2000-11	R-52	M-91	19,1	3/4	K60-900	TesMini 2 with DU-1
42,5	1,673	50,0	1,969	TRE-2000-18	R-56	M-91	19,1	3/4	K60-900	TesMini 2 with DU-1
46,7	1,839	53,8	2,118	TRE-2250-10	R-56	M-92	19,1	3/4	K60-900	TesMini 2 with DU-1